

MiTek® CONVEYORS & ROLLERS



MiTek's **Material Handling System** increases productivity without the need for extra manpower!

Its heavy-duty rollers move lumber where it needs to be quickly and easily. Time wasted waiting for wood to arrive or be removed from the saw is eliminated. Plus, it prevents the cutting of incorrect lumber.

Available as a manual machine, or with every other roller conveyor powered, the stand-alone conveyor has walk through aisles between each roller.

TRUSS STACKERS

PEAK-UP Truss Stacker

No matter how you stack it, MiTek's got a truss stacker to meet your needs.

The **Peak-Up Stacker** holds up to 30 trusses and can easily stack any truss from 16' to 60' in length. The average stacking cycle time is 40 seconds.

The Peak-Up Stacker saves on labor, and minimizes injuries. And when placed outside, it saves valuable in-plant space.

NEWEST Feature

- Operator/spring-assisted **Receiver Arm** lowers and raises arms easily

Patent pending



Receiver Stand with automatic indexing



Heavy-duty Drive System



Creating the Advantage. Now.

Visit our website for complete specifications.

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MiTek® *MORE* TRUSS STACKERS



◀ HORIZONTAL Truss Stacker

Our **Horizontal Stacker** stacks trusses horizontal (flat), reducing truss handling and minimizing the possibility of damage to the trusses.

It stacks all truss configurations, on both sides of the exit conveyor with a 35-second cycle time.

Patented

FLAT Truss Stacker



1



2



3



4



MiTek's Flat Stacker

stacks any truss, regardless of shape, into evenly stacked bundles. It saves time and increases safety.

HOW IT WORKS

- 1 Truss exits building on expanding stacker cars.
- 2 Stacker extends to length assigned by pre-positioned truss stop.
- 3 Truss is lowered automatically - stacking begins. Power rollers engage. Stacker begins backing up.
- 4 Stacker returns to building, ready for the next truss.



FLOOR Stacker System

MiTek's **Floor Stacker System** consists of the Floor Stacker, truss receiving stands, powered conveyor and electrification systems.

The System offers the capability of stacking floor trusses onto the receiving stands one, two, or three high.

Control options include a mechanical bridge, or pop-up target, and a photoelectric eye target. These control options may be used separately or combined depending upon the system layout.

No matter what kind of trusses you build, MiTek's got a Stacker to stack them!

MATERIAL HANDLING