

ELECTRICAL SUPPLY CABLE DAMAGE

Owners of Mini Titan Mk1 pressing systems manufactured by Mitek Australia (formerly Gang-Nail Australia) and Mitek USA are advised to read this document carefully. It contains important information concerning the control of a potential hazard associated with these presses.

HAZARD DESCRIPTION

A manufacturing fault may exist in some Mini Titan presses causing the 415V electrical supply cable insulation to be worn away. On some machines the entry hole on the table for the power supply cable is located too high on the I-beam. This causes the electrical drag chain ("caterpillar track") underneath the table to ride over the power supply cable and wear away the insulation, which may result in exposed high voltage wires.

Figure 1 identifies the power cable entry point.

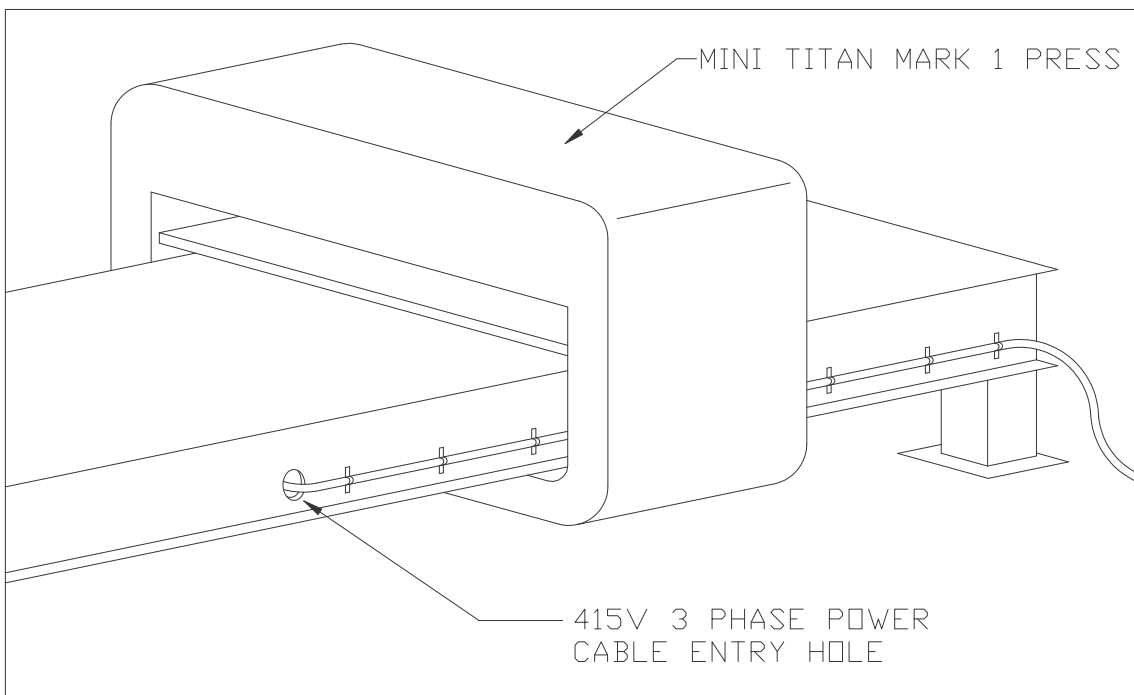


FIGURE 1 - Electrical Power Cable Entry Hole Location



WARNING: Operators risk serious injury or death from electrocution if this manufacturing fault exists. This hazard must be controlled immediately.

HAZARD CONTROL MEASURES



WARNING: All electrical fault finding and repair work must be carried out by a qualified electrician. Isolate the machine before any work is carried out.

This hazard can be controlled in the following way:

- Isolate the power supply. Have a qualified electrician inspect the power supply cable for damage or wear. See Figure 2. Check that the moving drag chain can not rub on the cable. If the cable is damaged, worn, or shows any signs of rubbing, replace that section of the cable. Lower the cable entry point so that the moving drag chain can not rub on the cable, and run the cable in heavy duty conduit for additional protection.

As an alternative to moving the entry hole, install a roller above the hole on the I-beam, so that the drag chain is guided over the cable.

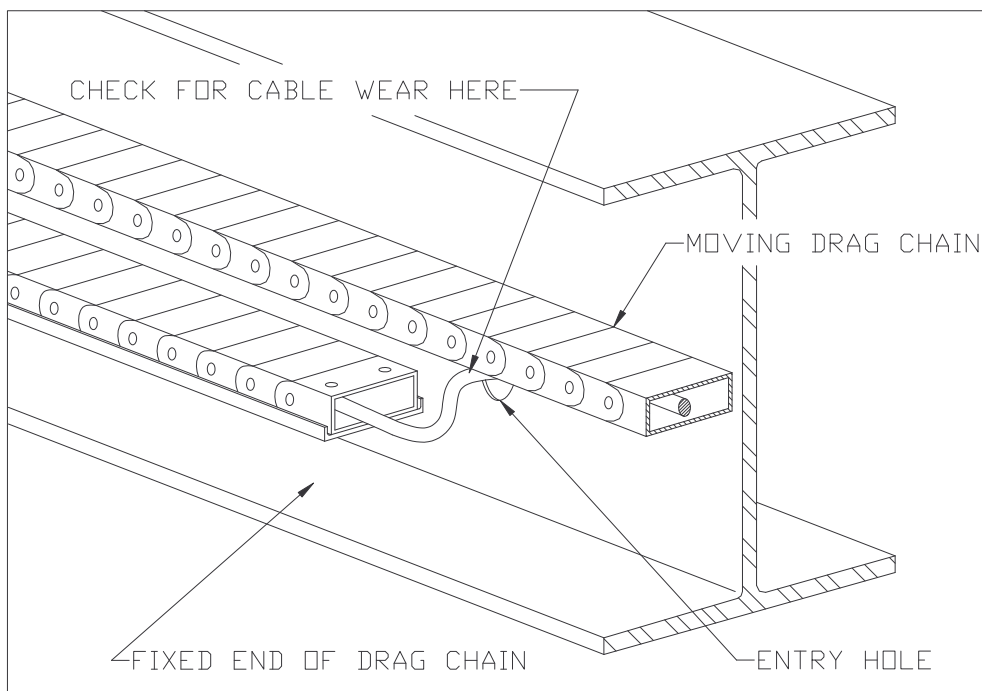


FIGURE 2 - Electrical Power Cable Wear Location

IMMEDIATE ACTION REQUIRED

Owners of Mini-Titan Mark 1 presses supplied by Mitek (formerly Gang-Nail) should implement the above-mentioned control procedure immediately.

Queries regarding this Hazard Notice should be directed to the Machinery Support Engineer at MiTek Australia Ltd on Ph: 9730 5555. Written on 18-01-2002.